



口袋网校

两位数加一位数、整十数（不进位）

共100题

姓名：_____

日期：_____

$18 + 6 =$ _____

$13 + 30 =$ _____

$50 + 2 =$ _____

$75 + 50 =$ _____

$72 + 70 =$ _____

$93 + 3 =$ _____

$24 + 90 =$ _____

$98 + 60 =$ _____

$68 + 1 =$ _____

$62 + 90 =$ _____

$87 + 90 =$ _____

$73 + 10 =$ _____

$52 + 1 =$ _____

$91 + 5 =$ _____

$96 + 1 =$ _____

$49 + 8 =$ _____

$98 + 50 =$ _____

$75 + 30 =$ _____

$52 + 7 =$ _____

$72 + 2 =$ _____

$28 + 70 =$ _____

$28 + 80 =$ _____

$93 + 20 =$ _____

$87 + 10 =$ _____

$19 + 80 =$ _____

$95 + 4 =$ _____

$79 + 90 =$ _____

$63 + 4 =$ _____

$23 + 3 =$ _____

$41 + 6 =$ _____

$30 + 9 =$ _____

$65 + 3 =$ _____

$90 + 4 =$ _____

$28 + 2 =$ _____

$50 + 60 =$ _____

$82 + 50 =$ _____

$96 + 40 =$ _____

$33 + 1 =$ _____

$93 + 6 =$ _____

$40 + 50 =$ _____

$60 + 60 =$ _____

$14 + 5 =$ _____

$90 + 9 =$ _____

$39 + 90 =$ _____

$15 + 10 =$ _____

$90 + 40 =$ _____

$81 + 20 =$ _____

$52 + 6 =$ _____

$62 + 40 =$ _____

$15 + 70 =$ _____

$72 + 80 =$ _____

$43 + 4 =$ _____

$28 + 10 =$ _____

$82 + 40 =$ _____

$59 + 10 =$ _____

$33 + 4 =$ _____

$85 + 4 =$ _____

$72 + 6 =$ _____

$54 + 2 =$ _____

$62 + 1 =$ _____

扫描右侧二维码
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两位数加一位数、整十数（不进位）

共100题

姓名：_____

日期：_____

$48 + 1 =$ _____

$72 + 10 =$ _____

$18 + 40 =$ _____

$22 + 60 =$ _____

$37 + 30 =$ _____

$82 + 3 =$ _____

$71 + 90 =$ _____

$71 + 10 =$ _____

$12 + 10 =$ _____

$66 + 1 =$ _____

$45 + 7 =$ _____

$38 + 10 =$ _____

$85 + 4 =$ _____

$50 + 80 =$ _____

$45 + 10 =$ _____

$31 + 80 =$ _____

$25 + 60 =$ _____

$90 + 7 =$ _____

$93 + 6 =$ _____

$50 + 4 =$ _____

$82 + 4 =$ _____

$71 + 9 =$ _____

$93 + 2 =$ _____

$71 + 1 =$ _____

$50 + 7 =$ _____

$73 + 70 =$ _____

$46 + 4 =$ _____

$12 + 5 =$ _____

$84 + 70 =$ _____

$79 + 20 =$ _____

$88 + 4 =$ _____

$71 + 8 =$ _____

$70 + 80 =$ _____

$92 + 4 =$ _____

$11 + 8 =$ _____

$43 + 10 =$ _____

$57 + 40 =$ _____

$52 + 2 =$ _____

$70 + 90 =$ _____

$20 + 8 =$ _____





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两位数加一位数、整十数（不进位）

共100题

姓名：_____

日期：_____

$18 + 6 = 24$

$13 + 30 = 43$

$50 + 2 = 52$

$75 + 50 = 125$

$72 + 70 = 142$

$93 + 3 = 96$

$24 + 90 = 114$

$98 + 60 = 158$

$68 + 1 = 69$

$62 + 90 = 152$

$87 + 90 = 177$

$73 + 10 = 83$

$52 + 1 = 53$

$91 + 5 = 96$

$96 + 1 = 97$

$49 + 8 = 57$

$98 + 50 = 148$

$75 + 30 = 105$

$52 + 7 = 59$

$72 + 2 = 74$

$28 + 70 = 98$

$28 + 80 = 108$

$93 + 20 = 113$

$87 + 10 = 97$

$19 + 80 = 99$

$95 + 4 = 99$

$79 + 90 = 169$

$63 + 4 = 67$

$23 + 3 = 26$

$41 + 6 = 47$

$30 + 9 = 39$

$65 + 3 = 68$

$90 + 4 = 94$

$28 + 2 = 30$

$50 + 60 = 110$

$82 + 50 = 132$

$96 + 40 = 136$

$33 + 1 = 34$

$93 + 6 = 99$

$40 + 50 = 90$

$60 + 60 = 120$

$14 + 5 = 19$

$90 + 9 = 99$

$39 + 90 = 129$

$15 + 10 = 25$

$90 + 40 = 130$

$81 + 20 = 101$

$52 + 6 = 58$

$62 + 40 = 102$

$15 + 70 = 85$

$72 + 80 = 152$

$43 + 4 = 47$

$28 + 10 = 38$

$82 + 40 = 122$

$59 + 10 = 69$

$33 + 4 = 37$

$85 + 4 = 89$

$72 + 6 = 78$

$54 + 2 = 56$

$62 + 1 = 63$

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两位数加一位数、整十数（不进位）

共100题

姓名：_____

日期：_____

$48 + 1 = 49$

$72 + 10 = 82$

$18 + 40 = 58$

$22 + 60 = 82$

$37 + 30 = 67$

$82 + 3 = 85$

$71 + 90 = 161$

$71 + 10 = 81$

$12 + 10 = 22$

$66 + 1 = 67$

$45 + 7 = 52$

$38 + 10 = 48$

$85 + 4 = 89$

$50 + 80 = 130$

$45 + 10 = 55$

$31 + 80 = 111$

$25 + 60 = 85$

$90 + 7 = 97$

$93 + 6 = 99$

$50 + 4 = 54$

$82 + 4 = 86$

$71 + 9 = 80$

$93 + 2 = 95$

$71 + 1 = 72$

$50 + 7 = 57$

$73 + 70 = 143$

$46 + 4 = 50$

$12 + 5 = 17$

$84 + 70 = 154$

$79 + 20 = 99$

$88 + 4 = 92$

$71 + 8 = 79$

$70 + 80 = 150$

$92 + 4 = 96$

$11 + 8 = 19$

$43 + 10 = 53$

$57 + 40 = 97$

$52 + 2 = 54$

$70 + 90 = 160$

$20 + 8 = 28$

