



口袋网校

## 两位数加两位数 (不进位)

共50题

姓名: \_\_\_\_\_

日期: \_\_\_\_\_

$81 + 11 = \underline{\quad}$

$33 + 52 = \underline{\quad}$

$42 + 55 = \underline{\quad}$

$19 + 20 = \underline{\quad}$

$78 + 12 = \underline{\quad}$

$43 + 12 = \underline{\quad}$

$19 + 10 = \underline{\quad}$

$19 + 60 = \underline{\quad}$

$56 + 13 = \underline{\quad}$

$12 + 60 = \underline{\quad}$

$16 + 60 = \underline{\quad}$

$13 + 22 = \underline{\quad}$

$72 + 10 = \underline{\quad}$

$30 + 36 = \underline{\quad}$

$11 + 34 = \underline{\quad}$

$21 + 45 = \underline{\quad}$

$40 + 27 = \underline{\quad}$

$73 + 26 = \underline{\quad}$

$29 + 10 = \underline{\quad}$

$23 + 15 = \underline{\quad}$

$30 + 10 = \underline{\quad}$

$15 + 74 = \underline{\quad}$

$46 + 11 = \underline{\quad}$

$63 + 25 = \underline{\quad}$

$52 + 17 = \underline{\quad}$

$13 + 35 = \underline{\quad}$

$27 + 23 = \underline{\quad}$

$42 + 30 = \underline{\quad}$

$61 + 24 = \underline{\quad}$

$21 + 57 = \underline{\quad}$

$22 + 20 = \underline{\quad}$

$14 + 23 = \underline{\quad}$

$53 + 12 = \underline{\quad}$

$54 + 10 = \underline{\quad}$

$30 + 22 = \underline{\quad}$

$15 + 84 = \underline{\quad}$

$28 + 62 = \underline{\quad}$

$16 + 53 = \underline{\quad}$

$12 + 24 = \underline{\quad}$

$18 + 31 = \underline{\quad}$

$16 + 50 = \underline{\quad}$

$29 + 11 = \underline{\quad}$

$56 + 41 = \underline{\quad}$

$34 + 51 = \underline{\quad}$

$24 + 23 = \underline{\quad}$

$19 + 70 = \underline{\quad}$

$13 + 83 = \underline{\quad}$

$22 + 62 = \underline{\quad}$

$73 + 16 = \underline{\quad}$

$54 + 15 = \underline{\quad}$

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## 两位数加两位数（不进位）

共50题

姓名：\_\_\_\_\_

日期：\_\_\_\_\_

$81 + 11 = 92$

$33 + 52 = 85$

$42 + 55 = 97$

$19 + 20 = 39$

$78 + 12 = 90$

$43 + 12 = 55$

$19 + 10 = 29$

$19 + 60 = 79$

$56 + 13 = 69$

$12 + 60 = 72$

$16 + 60 = 76$

$13 + 22 = 35$

$72 + 10 = 82$

$30 + 36 = 66$

$11 + 34 = 45$

$21 + 45 = 66$

$40 + 27 = 67$

$73 + 26 = 99$

$29 + 10 = 39$

$23 + 15 = 38$

$30 + 10 = 40$

$15 + 74 = 89$

$46 + 11 = 57$

$63 + 25 = 88$

$52 + 17 = 69$

$13 + 35 = 48$

$27 + 23 = 50$

$42 + 30 = 72$

$61 + 24 = 85$

$21 + 57 = 78$

$22 + 20 = 42$

$14 + 23 = 37$

$53 + 12 = 65$

$54 + 10 = 64$

$30 + 22 = 52$

$15 + 84 = 99$

$28 + 62 = 90$

$16 + 53 = 69$

$12 + 24 = 36$

$18 + 31 = 49$

$16 + 50 = 66$

$29 + 11 = 40$

$56 + 41 = 97$

$34 + 51 = 85$

$24 + 23 = 47$

$19 + 70 = 89$

$13 + 83 = 96$

$22 + 62 = 84$

$73 + 16 = 89$

$54 + 15 = 69$

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